

Orbounder Enclosure Assembly

JK14EN2A-05

For use on the JK14TR12-7205 Orbounder Trampoline



Caution: Reall all Instructions in your trampoline and enclosure manual before using this equipment.

BEFORE YOU BEGIN

Thank you for selecting an Orbounder Enclosure. Orbounder trampolines and enclosures are designed and crafted to provide many years of fun and fitness.

This enclosure comes equipped with warnings and instructions for the assembly, care, maintenance, and use of the enclosure.

This information must be read by ALL trampoline supervisors and users before any person is allowed to jump on the trampoline.

If you have questions after reading these instructions please call our toll free customer hot line:

1-877-927-8777

Mon-Fri, 8 a.m. to 5 p.m. CST

IMPORTANT ASSEMBLY INSTRUCTIONS

A 8/16" socket and ratchet (or a 8/16" open end wrench) and a phillips head screw driver is needed to assemble the trampoline.

However a neither items are provided.

Assembly requires TWO persons. Use gloves to protect your hands from pinch points during assembly.

Make sure the trampoline is properly assembled, with the frame pad properly attached before you assemble the trampoline enclosure.

The assembly steps refer to parts by their descriptions and key numbers.

TRAMPOLINE PLACEMENT

1. Place the trampoline and enclosure on a level surface before use.
2. Adequate overhead clearance is essential. A minium of 24 ft. from ground level is recommended.
3. Use the trampoline and enclosure in a well-lighted area.
4. Secure the trampoline and enclosure against unauthorized and unsupervised use.
5. Remove any obstructions from beneath the trampoline and enclosure.
6. The owner and supervisors are responsible to make all users aware of practices as stated in your users manual.

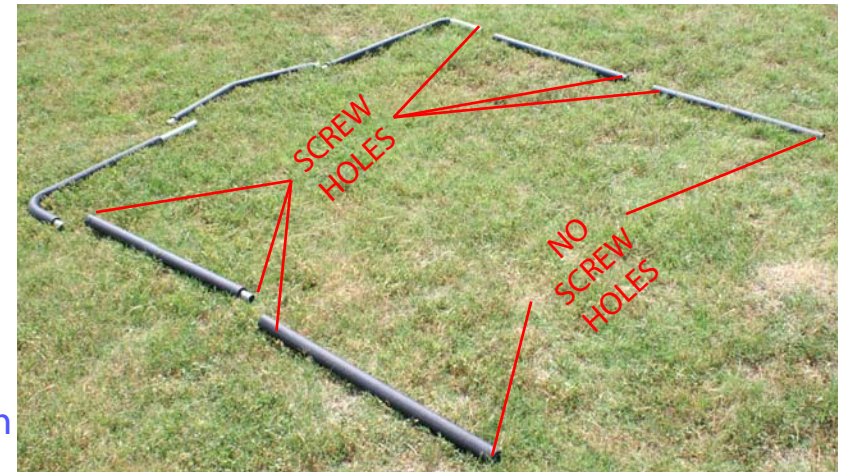
Make sure you understand the information given in the previous slide before beginning assembly of your trampoline enclosure.

Orbounder Assembly

JK14EN2A-05

Quick Tip

It will help in assembly of the enclosure if you lay out the parts of the frame as shown here. This will also help you to determine that you have all the correct pieces. To determine the correct placement for the straight poles (Key 6): Find the two straight poles with only ONE screw hole punch. These two poles should be the lower parts of the enclosure arch (see right).



Also, it is VERY IMPORTANT to determine the LEFT and RIGHT side of the "L" shaped tubes. Please be aware that the LONG side of the "L" shaped tubes are at the TOP of the arch. Make sure the screws holes are also properly aligned to determine the correct placement of the frame tubes. (see left).

BEFORE ASSEMBLY

Pour out the contents of the hardware bags into the empty box top. This will help you keep the hardware organized while assembling the enclosure.



STEP 1

Before assembling any frame pieces make sure that a foam sleeve (Key 9) is placed on every part of the enclosure frame. Assemble one arch of the trampoline enclosure: First, attach the two L-Tubes (Key 7) to their corresponding Straight Tubes (Key 6) using the self tapping screws (Key 5). It may assist you to have one person hold the Straight Tube upright while you screw into the L-Tube (See Right).



Next attach the remaining Straight Tubes (Key 6) to their corresponding bottom Straight Tubes (remember the bottom tubes only have ONE screw hole in them). It may assist you to hold the bottom straight tube up onto the previously assembled arch pieces (See Left).

You will now have two sides of one arch completed. Assemble the arch by attaching the two L-Tubes (8) into the V-Tube (8) (See Right).



Orbounder Assembly

JK14TR12-7205



You have now assembled one complete arch of the enclosure. Repeat the steps in the previous slide to assemble the other arch of the enclosure.

Quick Tip

Before beginning the next step and attaching the arches to the enclosure. Find the hardware pieces for the U-Bolts and position them on the bed of the trampoline in the correct places to be assembled. One side of each arch will be attached to every leg of the trampoline. (See Right)



Orbounder Assembly

JK14TR12-7205

Make sure the "V" of the arch is pointing OUT AWAY from the trampoline, and align each straight pole of the arch to the right side of two trampoline legs



STEP 3

Note: This step requires two persons. During this step you will connect the arches to the trampoline frame.

It will help in assembly if one person holds the frame, while the other assembles the U-Bolts into place.

The next slide will show proper U-Bolt assembly.

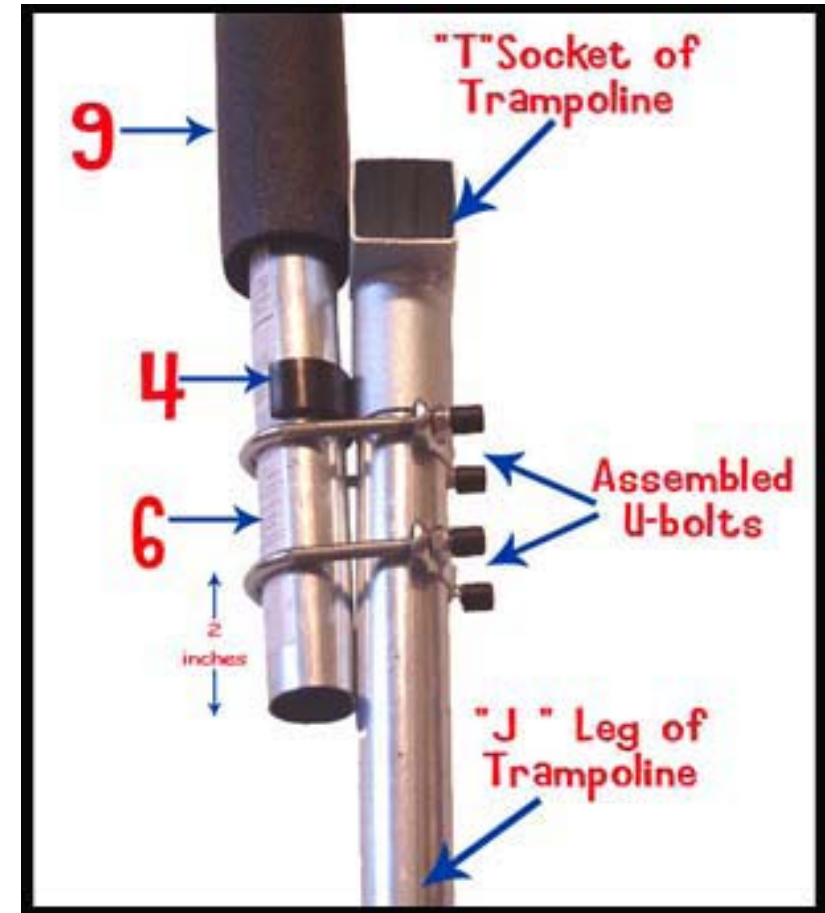
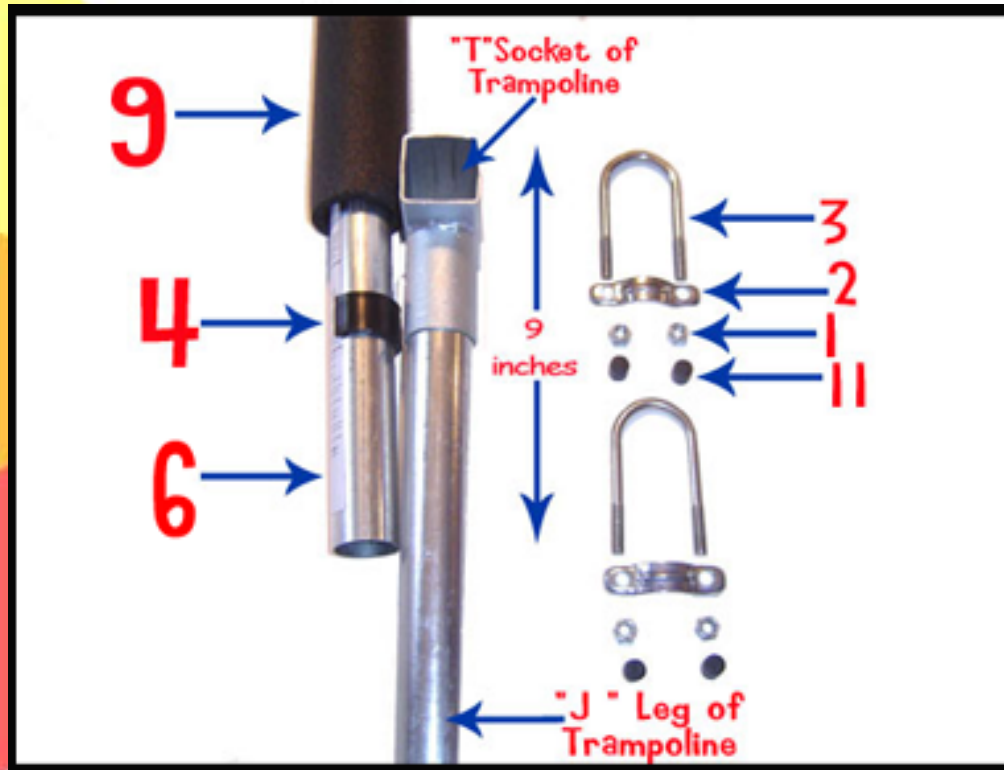


U-BOLT ASSEMBLY

Attach the U-Bolts to their respective leg sides by using the following diagrams

Orbounder Assembly

JK14TR12-7205



Slide a Black C-Clip (Key 4) onto the Straight Tube (6), and align the bottom of the C-Clip with the bottom of the socket. Next Slide one of the U-Bolts (3) up until it touches the bottom of the socket, and tighten the two locknuts (1) on the U-Bolt. Slide the other U-Bolt up until it is 2" above the lower end of the Straight Tube, and tighten the two locknuts on the U-Bolt. Then press two plastic caps (11) onto each bolt. Attach the other arch side and repeat for second arch.

Orbounder Assembly

JK14EN2A-05

STEP 4

Attach the enclosure net to the two assembled arches.

1



3



2



4



Repeat (other side)



Quick Tip

If your height will allow you to reach the L-tube, this step can be made easier by assembling the net from the inside while standing on the trampoline bed.

Note: Make sure to align the door of the net to the center of one of the arches as shown in the pictures above.

Orbounder Assembly

JK14EN2A-05

Note: During steps 5 and 6 you will “sew” the lower edge of the Netting (10) to the V-Rings on the bed using the Cords (13).

Quick Tip

These steps are made easier if you center yourself inside the netting and sit on the bed of the trampoline while “sewing.”



Note: Shown without Netting to show image of how to knot to V-rings.

Locate the V-Ring closet to the door (See Above). Thread one end of a Cord (Key 13) through the lower edge of the Netting (10) above the V-ring and then thread the cord through the V-ring, by making a double knot in the cord.

Orbounder Assembly

JK14EN2A-05

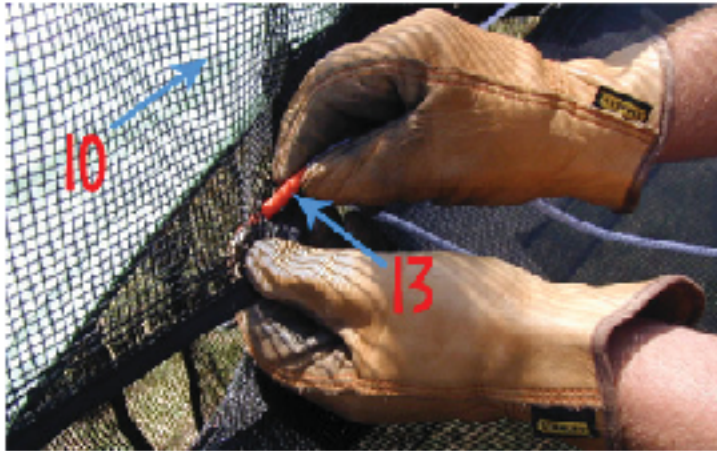
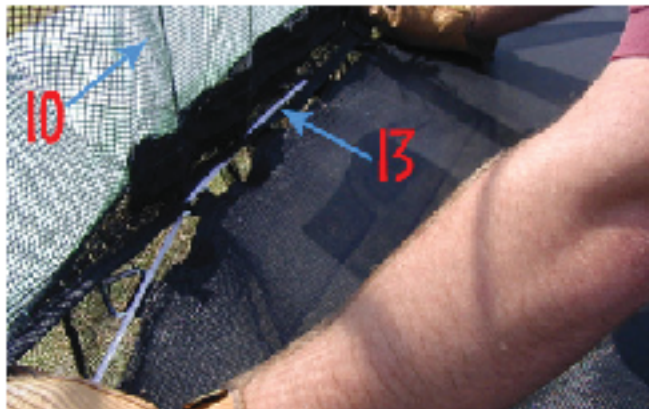


Figure 1



Figure 2

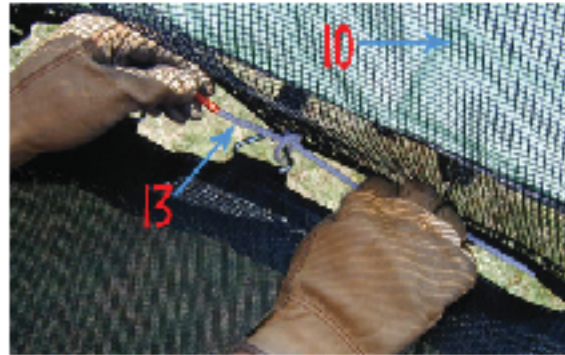
Thread the **Cord (13)** through the lower edge of the **Netting (10)** above the first V-ring to the left. Then thread the Cord through that same V-ring [See Figure 2]. Repeat this procedure until the entire Cord is threaded through the Netting and the V-rings as shown.



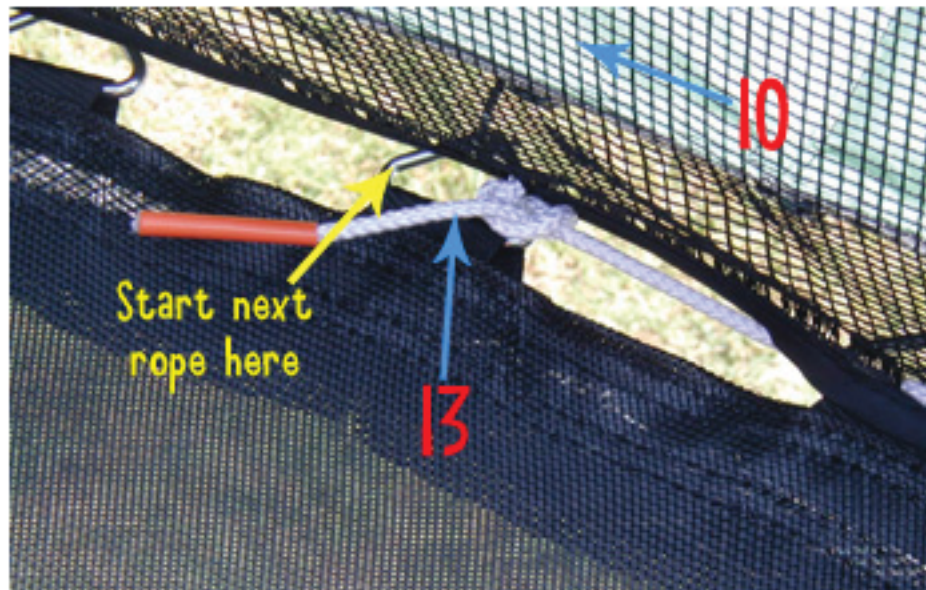
QUICK TIP: Keep the Cord taut by pulling the net firmly on either side of the "sewed" V-Rings. [see left]

Orbounder Assembly

JK14EN2A-05



Tie the end of the Cord to the last V-ring that is reached.



Tie a second Cord to the last V-ring reached by the first Cord [see left]. Thread the second Cord through the **Netting (10)** and the V-rings as described in the previous slide. Repeat this procedure with the remaining Cords until the last Cord reaches the first Cord. (**NOTE:** The last Cord may overlap the first Cord.) Make sure that the Netting is sewn to every V-ring on the trampoline bed; the Netting below the door must also be sewn to the V-rings.

Orbounder Assembly

JK14EN2A-05



The trampoline ENCLOSURE is now fully assembled. Make sure that all parts are securely attached. Familiarize yourself and all users of the trampoline and enclosure with the safety precautions, use and instructional materials, and care and maintenance instructions in this manual before using the trampoline and enclosure.