

Orbounder 14ft (OR1410)

Trampoline Section Instructions.

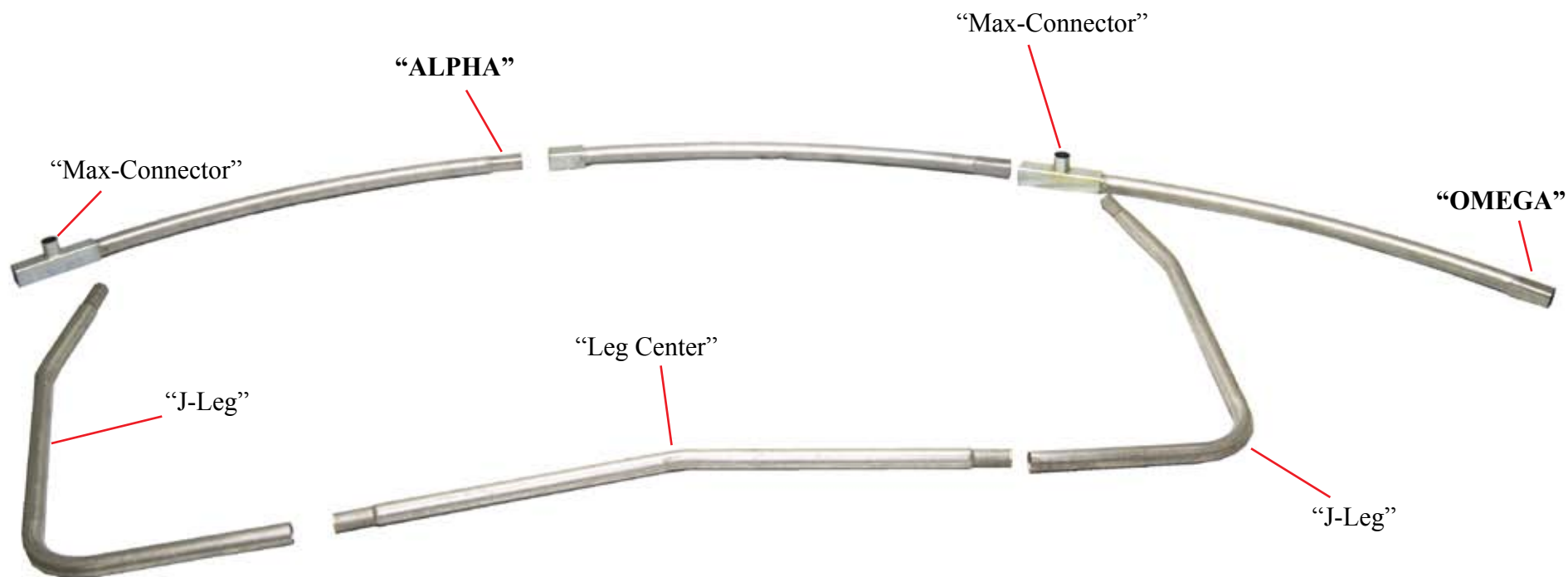


These instructions will detail how to assemble one (1) of the four (4) sections that make up the frame of the Orbounder 14 ft Trampoline.

Once you have assembled one section of the frame, you can simply repeat this process to complete additional sections. When all four sections are complete, connect them together to complete the trampoline.

These instructions may differ from the instruction book, but this method tends to allow for easier assembly. Additionally, this method makes it easier for one person to put together the trampoline by themselves.

We recommend to have an additional person to help with assembly.

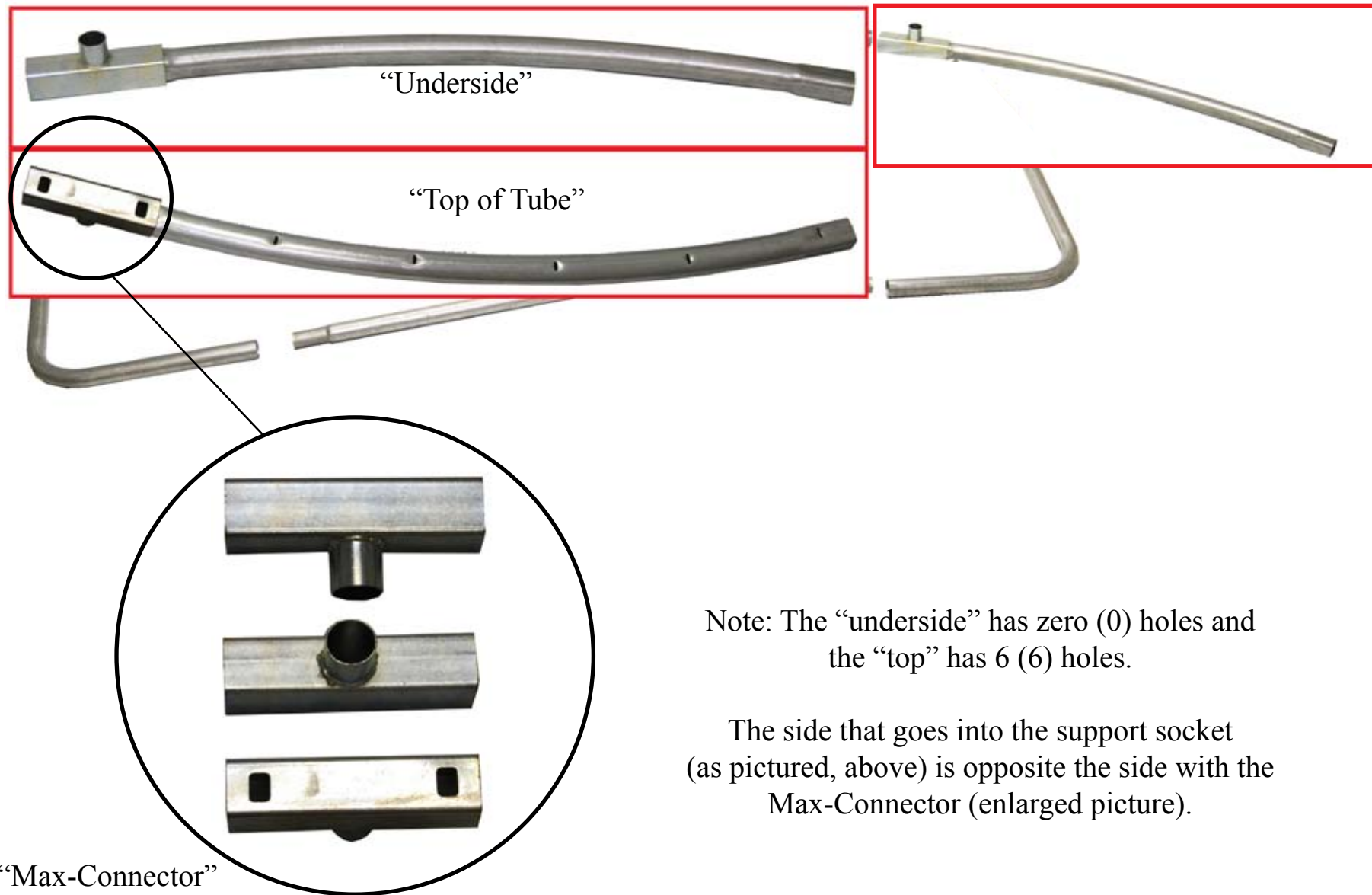


Here is one (1) of four (4) sections of the Orbounder Combo Trampoline.

Note: You will need to distinguish the differences between the frame pieces you have with your trampoline and lay them out in the same way as shown above.

Note: Swedge (ALPHA) is smaller than Swedge (OMEGA)

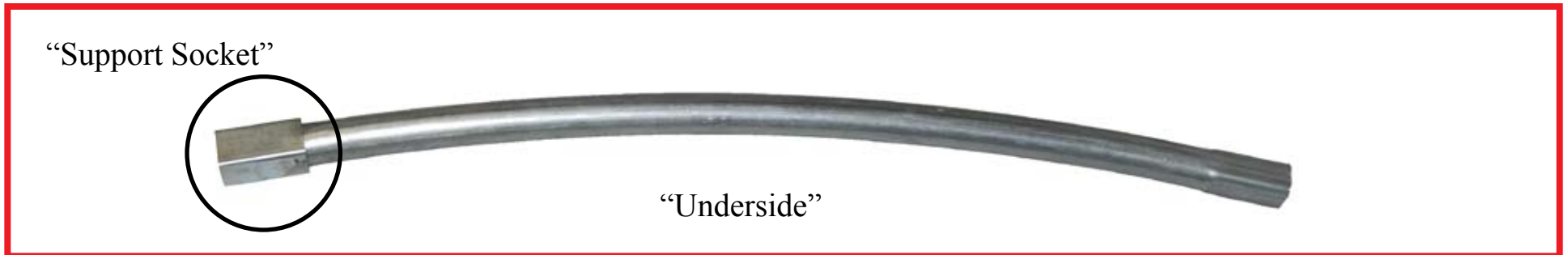
Now let's take a look at each tube separately beginning with the first tube (far right).



Note: The “underside” has zero (0) holes and the “top” has 6 (6) holes.

The side that goes into the support socket (as pictured, above) is opposite the side with the Max-Connector (enlarged picture).

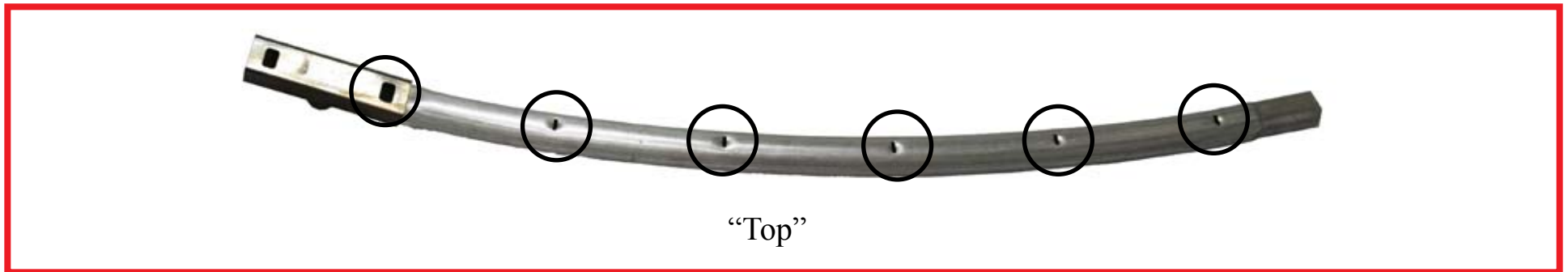
Moving on to the next tube...



This tube should come with the support socket attached.

It has zero (0) holes on the “underside” and six (6) holes on the “top” side.

Moving on to the final tube...



It has zero (0) holes on the “underside” and six (6) holes on the “top” side.

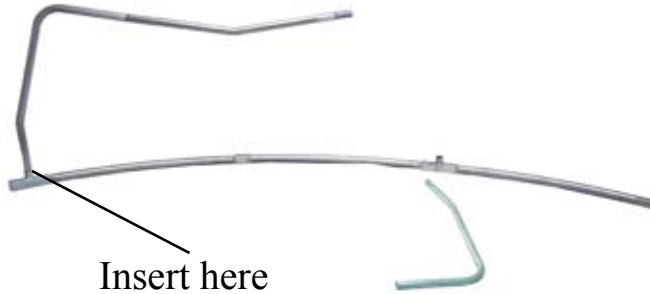
Before connecting the top tube pieces make sure all tubes have been identified and laid out in the same configuration as show on Page 2. Next, connect all the top tubes pieces together as shown below.



Here we have already inserted the leg center into one of the “J-Legs”. Be sure to properly align the screw holes before connecting these two pieces together.

Now onto the Leg Section . . .

Diagram 1



To attach the leg section:

(Diagram 1):

Insert the the “J-Leg” and “Leg Center” that were screwed together from the previous page into the “Max-Connector”.

(Diagram 2):

Insert the other “J-leg” into the assembly from the previous step. REMEMBER to align the screw holes and insert the self tapping screws into the leg as shown.

(Diagram 3):

Now insert the the “J-Leg” of the entire leg piece into the “Max-Connector”. Note: In order for the leg to properly fit into the entire frame of the trampoline, the leg may need to be “pulled” over to fit into the connector.

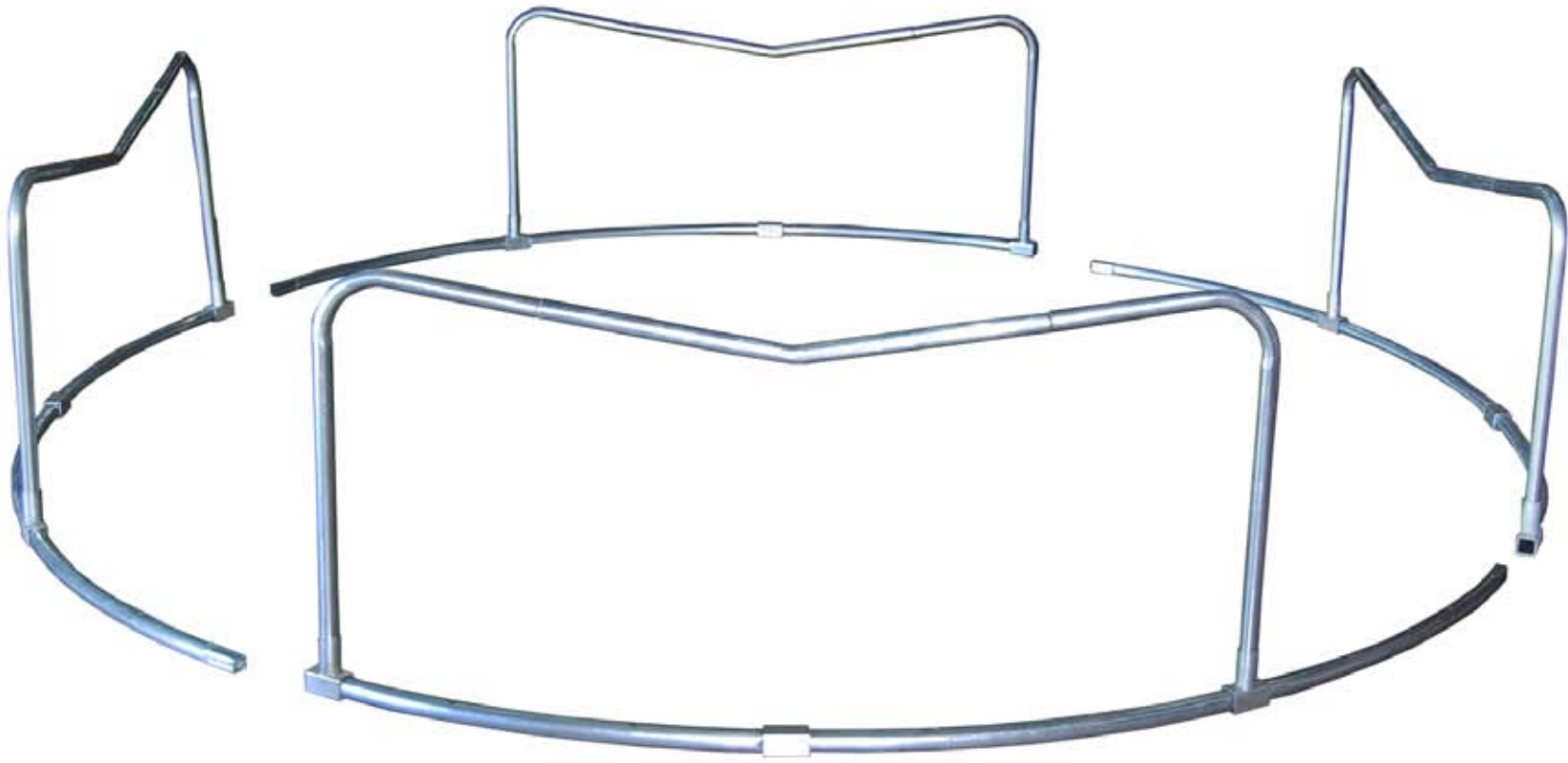
Diagram 2



Attach here with “self tapping screws”

Diagram 3





When all the legs are complete, arrange them on the ground in a circle with the legs facing upwards.

Note: The legs pictured on this and on the following page are not the legs of the OR1410 Orbounder 14ft. They are merely representational of how you will proceed to assemble your trampoline frame.

Diagram 1

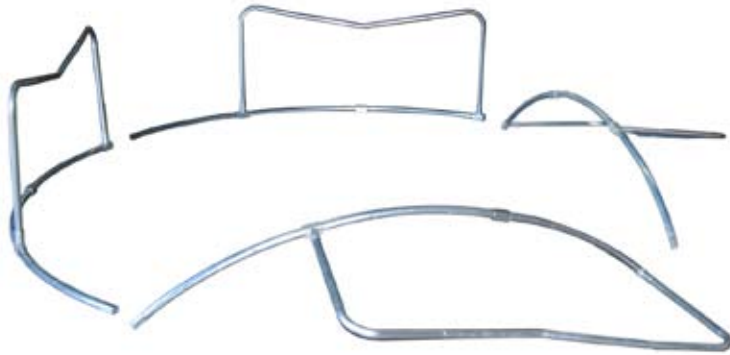


Diagram 2



Diagram 3



Diagram 4



Diagram 1: Now take two sections of completed legs and flip them over and rotate them 180°.

Diagram 2: Next, connect these two sets of legs together at the T-connector of one and the open tube of the other.

Diagram 3: Now, flip over, rotate, and connect the next leg set to the complete previous sets.

Diagram 4: Finally, flip over, rotate, and connect the final leg set to complete the ring of the trampoline frame.