

ENCLOSURE NETTING ASSEMBLY (FOR USE ON 4 ARCHED ENCLOSURE FRAMES)

ATTACH ENCLOSURE NET TO ENCLOSURE FRAME ARCHES

1. Ensure that the Enclosure poles are secured and in their proper position before beginning assembly. If your enclosure system uses a U-Bolt attachment please see the reverse side of this instruction page and confirm your U-Bolts are properly assembled.
2. Spread the Netting (Diagram 1) on the trampoline bed where the door of the Netting will be centered under one of the arched tubes of the enclosure frame. Remember that when attaching the net to the frame the door will need to be at the bottom of the net.
3. Next located one of the D-rings at the top seam of the net directly above the netting door. Attach the two D-rings onto the arch above the doorway as shown (Diagram 2)
VERY IMPORTANT: When first assembling the D-Straps of the arches do NOT tighten them all the way.. Instead only tighten them enough to hang loosely. This will allow for the net to be evenly stretched around the diameter of the frame. The straps will be tightened all the way once all the straps are in place.
4. IMPORTANT: Assemble all the remaining D-rings in the crossing formation (Diagram 3). Starting at 1, then 2, 3, 4. This allows for the net to be evenly placed around the diameter of the frame. If the net is not assembled in this order it may appear to be too small for the frame because it is not evenly placed.
5. Now attach the net to the bed (jumping surface) using the enclosure ropes . (NEXT PAGE)

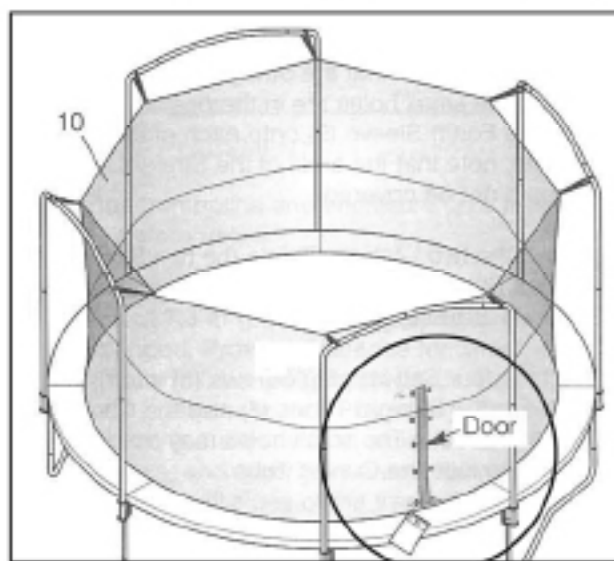
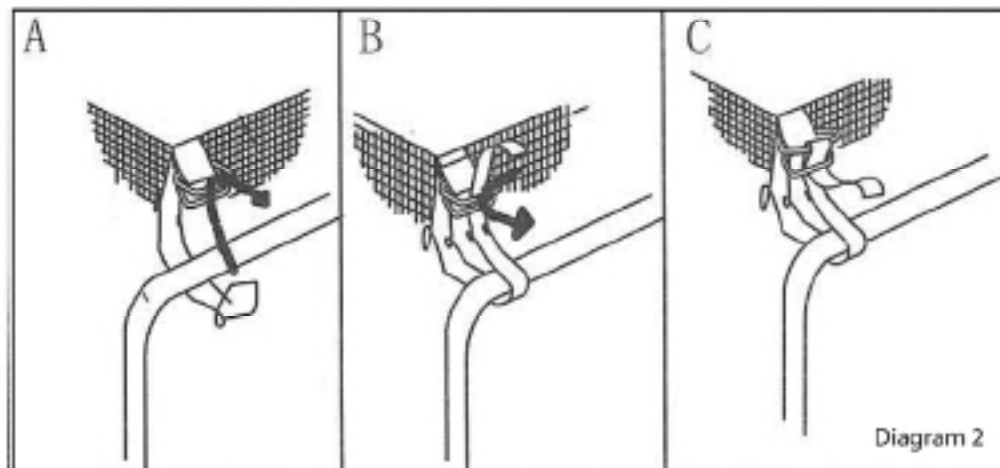


Diagram 1

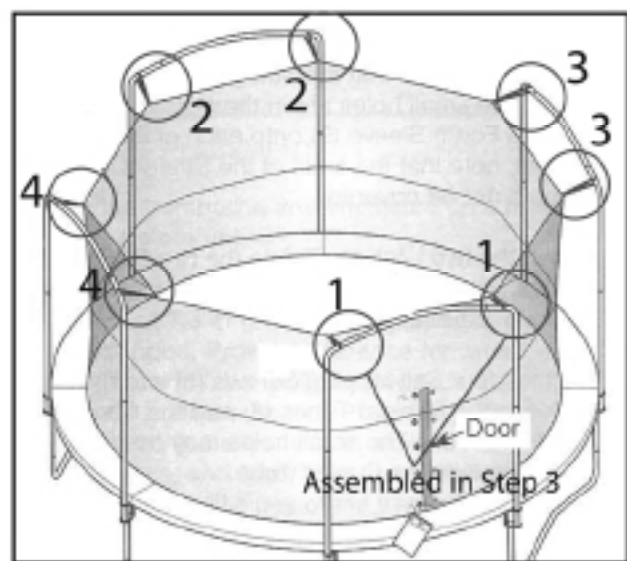
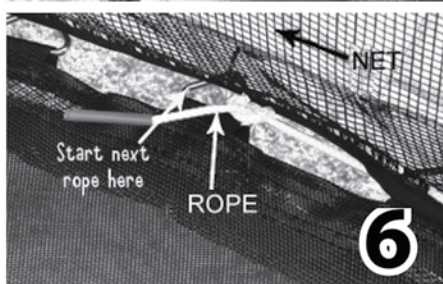
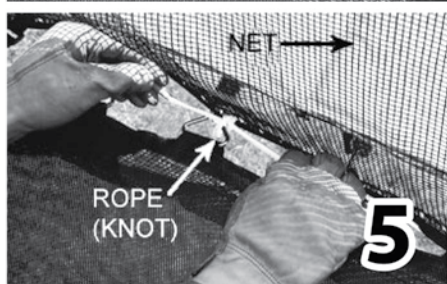
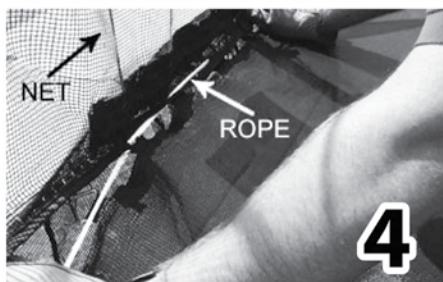
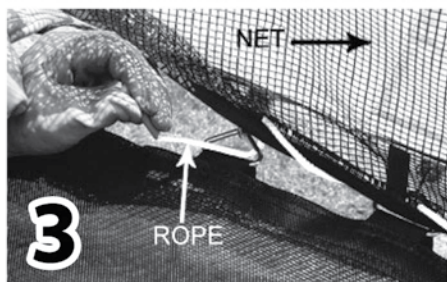


Diagram 3

ATTACH ENCLOSURE NET TO TRAMPOLINE BED

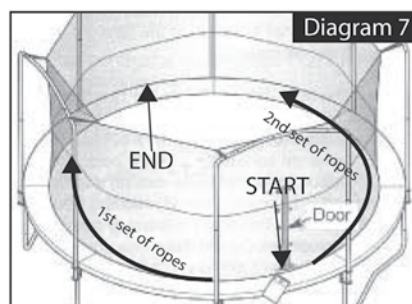


Note: During this Step, you will "sew" the lower edge of the Netting to the V-rings on the bed using the ROPE. Begin by dividing the set of ropes into two groups of 4 each.

PART A: Take the 1st group of 4 ropes and locate the V-Ring closest to the door. Tie the end of the rope opposite of the plastic cap to this V-Ring (Diagram 1).

PART B: While moving in a clockwise direction around the trampoline: Thread the ROPE through the lower edge of the Netting halfway between the first V-ring and the V-ring to the left, (Diagram 2) and then thread the ROPE through the next V-ring to the left (Diagram 3). Repeat this procedure until the entire ROPE is threaded through the Netting and the V-Rings. Remember to pull the rope tight while continuing to thread (Diagram 4). Finally, tie the end of the ROPE to the last V-Ring it reaches. (Diagram 5).

PART C: Tie a second ROPE to the last V-ring reached by the first ROPE. (Diagram 6). Thread the second ROPE through the Netting and V-ring by repeating the procedure described in PART B. Repeat this procedure with the remaining 3 ROPES until reaching the point directly across from the starting location. (See Diagram 7).



Now return to the starting location and repeat this process in a counter-clockwise direction with the second set of 4 ROPES. Continue threading the ROPE around the bed until reaching the ending location of the first set of ROPES. Make sure that the Netting is sewn to every V-ring on the trampoline bed including every V-ring below the door of the trampoline.

VERY IMPORTANT: AFTER THREADING THE ROPE REMEMBER TO RETURN TO THE TOP OF THE NET AND SECURELY TIGHTEN ALL THE D-STRAPS ONTO THE ARCHES OF THE ENCLOSURE! (Diagram 8)

U-BOLT ASSEMBLY

QUICK TIP:

This assembly requires two persons. It will help in assembly if one person holds up the enclosure frame, while the other assembles the U-bolts into place.

Note: Top rails of trampoline are NOT shown in these diagrams. The enclosure should be **ONLY** attached to a completely assembled trampoline. When assembling the U-bolts also remember to point them toward the inside of the trampoline.

Slide a Black C-clip (b) onto the T-socket of the trampoline (c). Align the bottom of the Black C-clip with the bottom of the T-Socket (c) as shown. Be sure the bottom of the straight tube of the Enclosure Frame (a) is approximately 9 inches away from the top of the T-socket.

Next, slide one of the U-Bolts (d) up until it touches the bottom of the T-socket as shown. Slide the U-Bolt bracket (e) onto the U-Bolt and tighten the two Locknuts (f) on the U-bolt. After the Locknuts have been fully tightened assemble the two Plastic caps (g) onto the ends of the U-Bolt.

Slide the other U-Bolt up until it is 4" below the first assembled U-bolt as shown. Slide the U-Bolt bracket onto the U-Bolt and tighten the two Locknuts on the U-bolt. After the Locknuts have been fully tightened slide the two Plastic caps onto the ends of the U-Bolt. Repeat Steps above for the remaining poles of the Enclosure. Each Enclosure pole should hold two completed U-Bolt assemblies as shown RIGHT.

