

# BED (JUMPING SURFACE) ASSEMBLY

## (FOR USE ON 12/14/15FT ROUND TRAMPOLINE FRAMES)

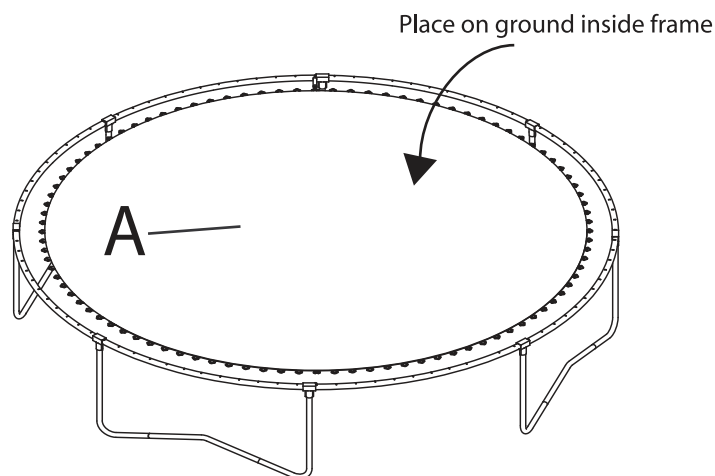
### LAY OUT THE TRAMPOLINE BED (JUMPING SURFACE)

Lay the Bed (A) on the ground inside of the assembled frame.  
Make sure that the two warning decals (not shown) are facing upwards.

Note: There are V-Rings around the edge of the Bed and holes around the top of the frame.

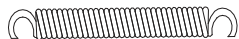
During the next steps you will attach the Bed to the Frame using the trampoline Springs.

(If your trampoline has OVER and UNDER springs please follow the additional steps in **BOLD**.)



### ATTACH THE TOP SPRINGS TO THE BED WITH THE YELLOW V-RINGS

NOTE: Before beginning this step find the box labeled **BOTTOM SPRINGS** and put them to the side. You will NOT use these springs until a later step. Now, find the box labeled **TOP SPRINGS** and open the box to make sure the springs inside match the spring shown here.

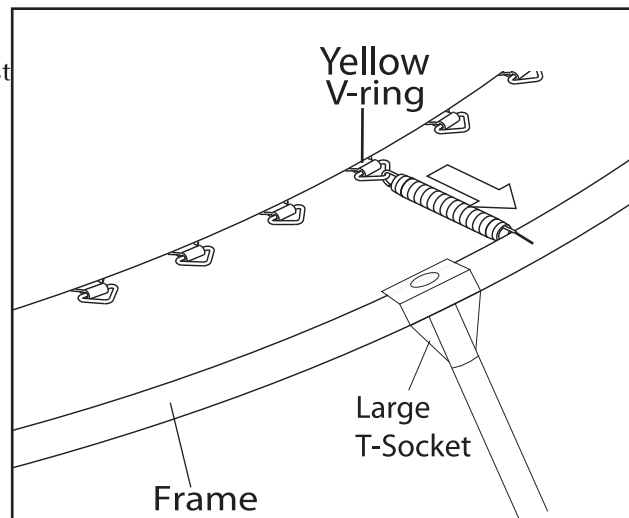


PART A: Find a **YELLOW V-ring** on your bed and align it with the nearest **Large T-Socket** (1)

(Reminder: This is the socket with a hole in the top.)

PART B: **ALIGN** the V-ring to the first slot to the right of the T-Socket and insert a **TOP spring** (9).

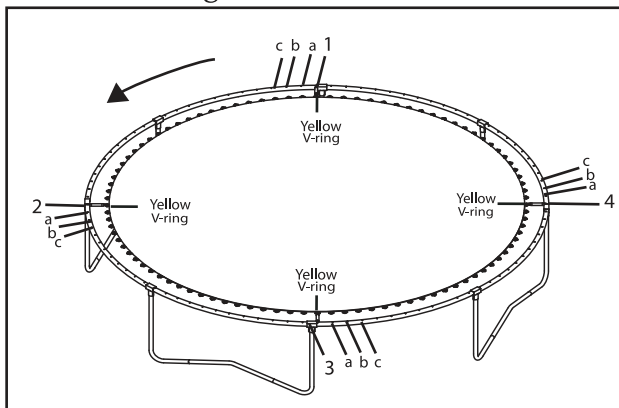
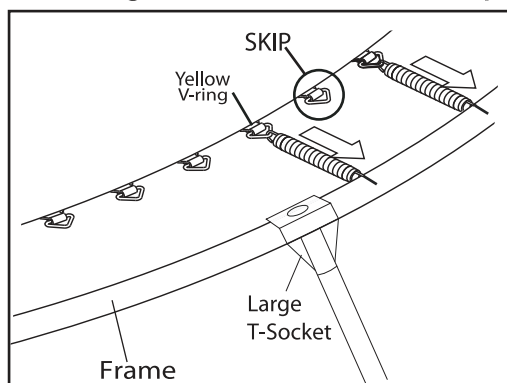
To correctly insert a top spring hook one end of the spring into the V-Ring. Next, hook a second spring to the free end of the first spring, and use the second spring to pull the first spring until it reaches the frame. You will then pull the end of the first spring into the correct hole in the toprail and disengage the second spring. Please see spring attachment pictures below



PART C: Moving around the trampoline ring in a counter-clockwise direction repeat parts A and B.  
Remember to find the next **YELLOW V-Ring**

## ATTACH THE REMAINING TOP SPRINGS

After STEP EIGHT your trampoline bed will be attached to the frame in four places where the YELLOW V-rings are stitched onto the bed (see 1,2,3,4 below). In this step you will attach all the remaining TOP springs (9). To do this go back to the #1 YELLOW V-ring location and attach the next top spring to the right (a). Remember to skip over one V-ring as this will be used for the BOTTOM springs.

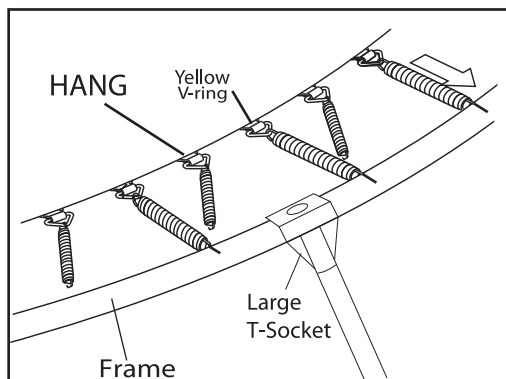


DO NOT attaching multiple springs in a row in the same section. This will NOT only make assembly difficult but can cause your springs to be irregularly stretched

Now you will move to location #2 and attach a spring to the right (a) and then location #3 (a) and then #4 (a). Keep attaching springs one to the right of the previous one in this rotation. (Attach all "b" locations then all "c" locations). Continue this until all TOP springs are attached.

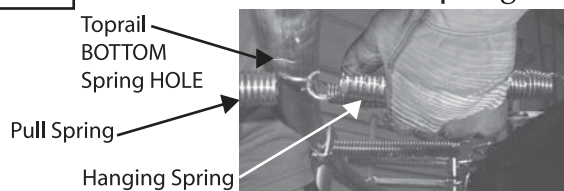
## ATTACH THE BOTTOM SPRINGS

Now find the box of springs labeled BOTTOM SPRINGS that were previously set aside. Take all the springs and hang them in the open v-rings that are left on the bed.



Now go back to location #1 and attach the first BOTTOM Spring to the right of the large T-Socket.

To correctly insert a BOTTOM spring - hook one spring into the free end of a hanging spring and use this spring to pull the hanging spring until it reaches the frame. You will then pull the end of the hanging spring into the correct hole in the toprail and disengage the other spring. Please see BOTTOM spring attachment pictures below.



Now move to location #2 and attach the first spring to the right of the T-Socket then to location #3 and then to location 4. Continue this pattern in a counterclockwise direction as done in step nine for the TOP springs until all the BOTTOM springs have been attached.