

# Orbounder 14ft (JK14TR12-7205)

## Trampoline Section Instructions.

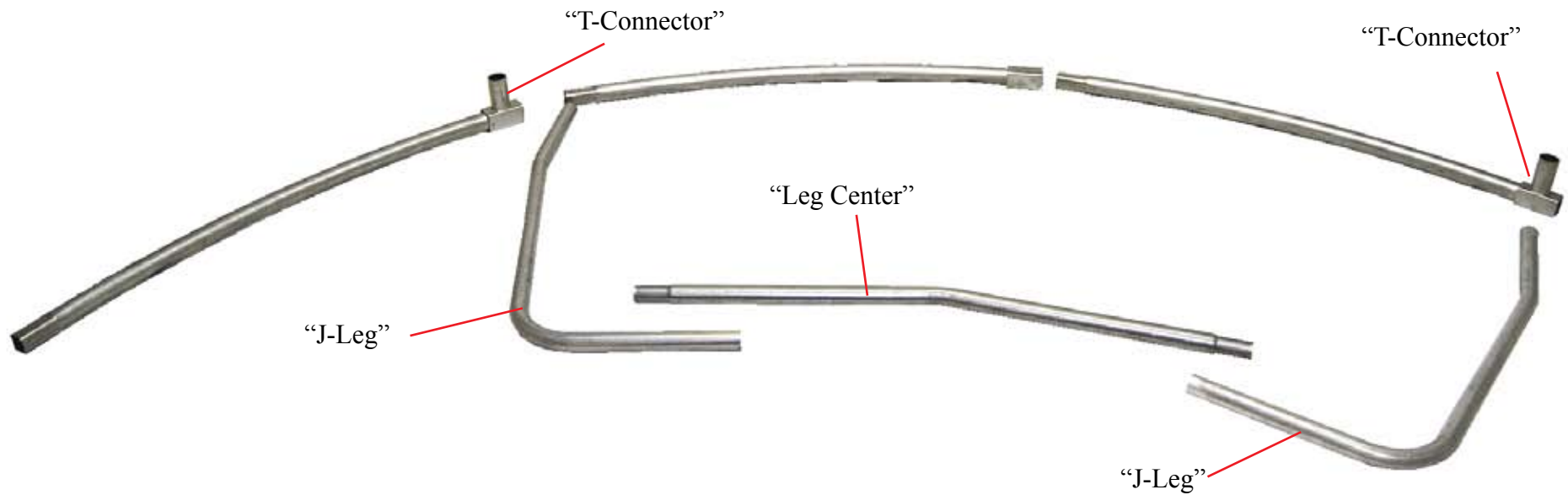


These instructions will detail how to assemble one (1) of the four (4) sections that make up the frame of the Orbounder 14 ft Trampoline.

Once you have assembled one section of the frame, you can simply repeat this process to complete additional sections. When all four sections are complete, connect them together to complete the trampoline.

These instructions may differ from the instruction book, but this method tends to allow for easier assembly. Additionally, this method makes it easier for one person to put together the trampoline by themselves.

We recommend to have an additional person to help with assembly.



Here is one (1) of four (4) sections of the Orbounder trampoline.

Note: You will need to distinguish the differences between the frame pieces you have with your trampoline and lay them out in the same way as shown above.

Now let's take a look at each tube separately beginning with the first tube (far right).



"Underside"

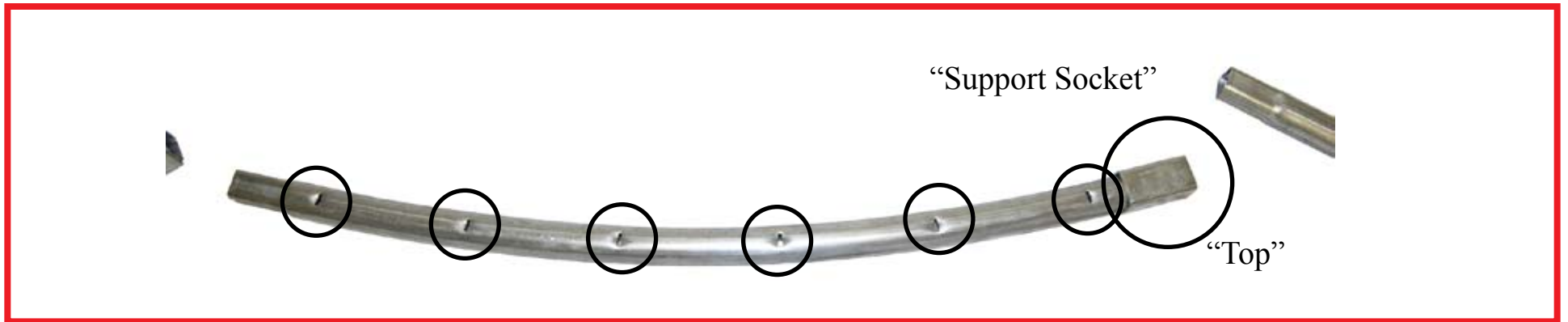
"Top of Tube"

"T-Connector"

Note: The "top" has six (6) holes

The side that goes into the support socket (as pictured, above) is opposite the side with the T-Connector (enlarged picture).

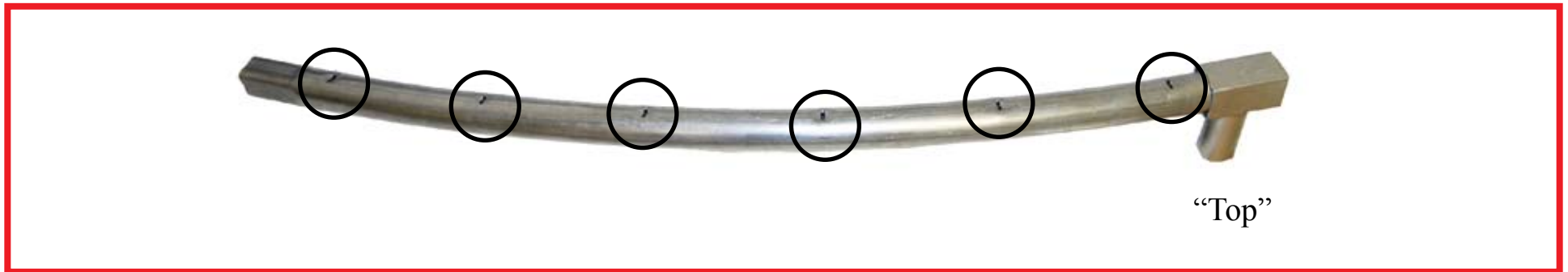
Moving on to the next tube...



This tube should come with the support socket attached.

It has six (6) spring holes on the "top" side.

Moving on to the final tube...



Note: This tube is identical to and can be interchanged with the first tube shown on page 3.

It has six (6) spring holes on the “top” side.

Before connecting the top tube pieces make sure all tubes have been identified and laid out in the same configuration as show on Page 2. Next, connect all the top tubes pieces together as shown below.



Here we have already inserted the leg center into one of the “J-Legs”. Be sure to properly align the screw holes before connecting these two pieces together.

Now onto the Leg Section . . .

Diagram 1



Diagram 2



Diagram 3



To attach the leg section:

(Diagram 1):

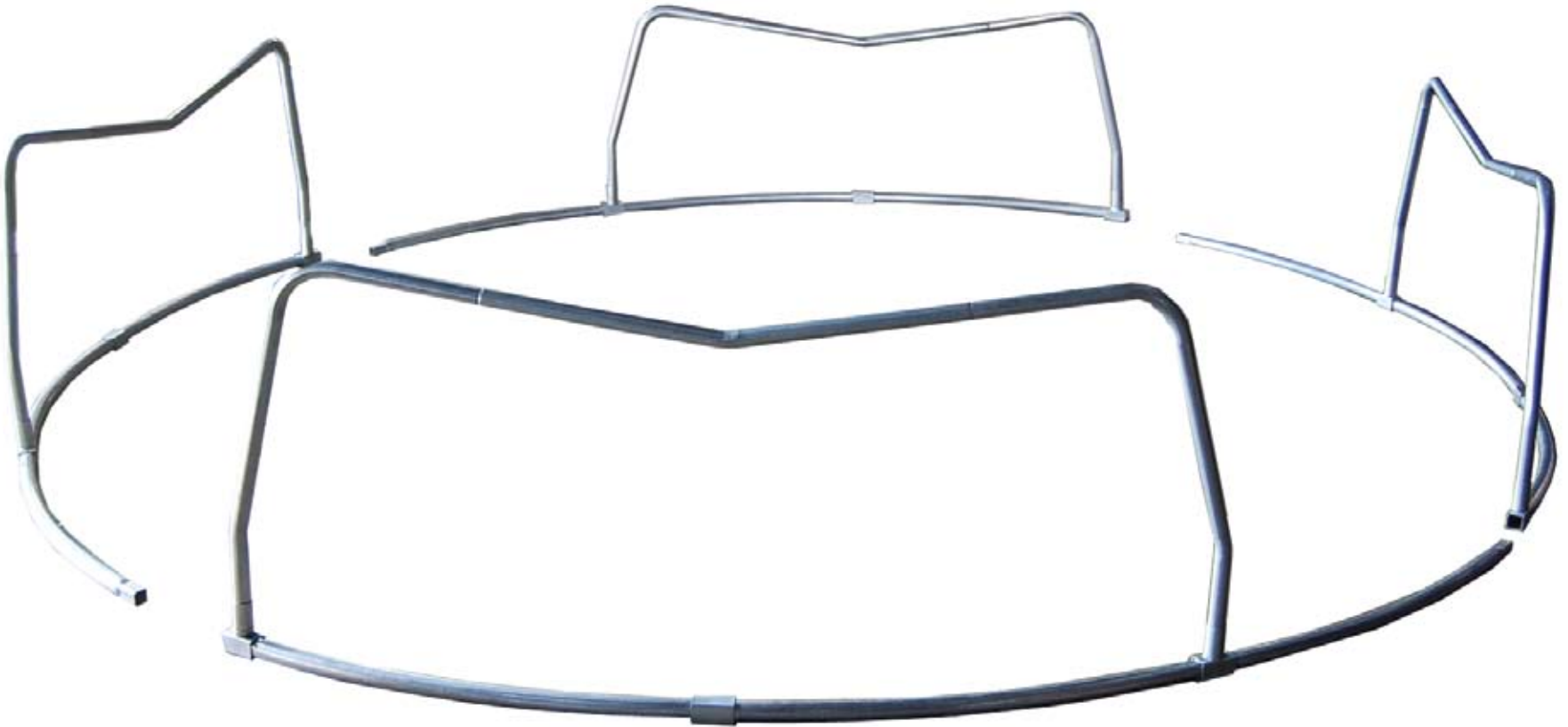
Insert the short side of the "J-Leg" and "Leg Center" that were screwed together from the previous page.

(Diagram 2):

Insert the "J-side" (longer) into the assembly from the previous step. REMEMBER to align the screw holes and insert the self tapping screws into the leg as shown.

(Diagram 3):

Now insert the straight side of the "J-Leg" of the entire leg piece into the POD Connector. Note: In order for the leg to properly fit into the entire frame of the trampoline, the leg may need to be "pulled" over to fit into the connector.



When all the legs are complete, arrange them on the ground in a circle with the legs facing upwards.



Diagram 1



Diagram 2



Diagram 3



Diagram 4



Diagram 1: Now take two sections of completed legs and flip them over and rotate them 180°.

Diagram 2: Next, connect these two sets of legs together at the T-connector of one and the open tube of the other.

Diagram 3: Now, flip over, rotate, and connect the next leg set to the complete previous sets.

Diagram 4: Finally, flip over, rotate, and connect the final leg set to complete the ring of the trampoline frame.