

# JumpKing Combo (JKCB1505 & JKCB1405) Trampoline Section Instructions.



These instructions will detail how to assemble one (1) of the four (4) sections that make up the frame of the JumpKing Combo Unit.

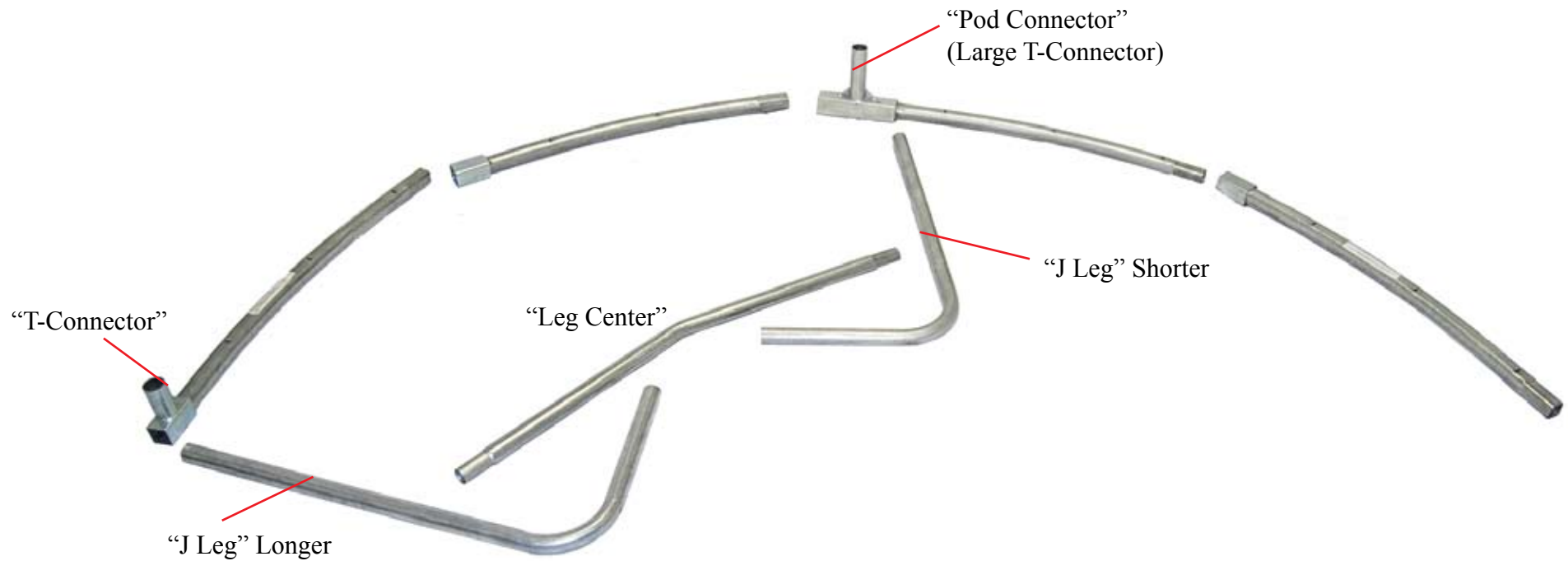
Once you have assembled one section of the frame, you can simply repeat this process to complete additional sections.

When all four sections are complete, connect them together to complete the trampoline.

These instructions may differ from the instruction book, but this method tends to allow for easier assembly.

Additionally, this method makes it easier for one person to put together the trampoline by themselves.

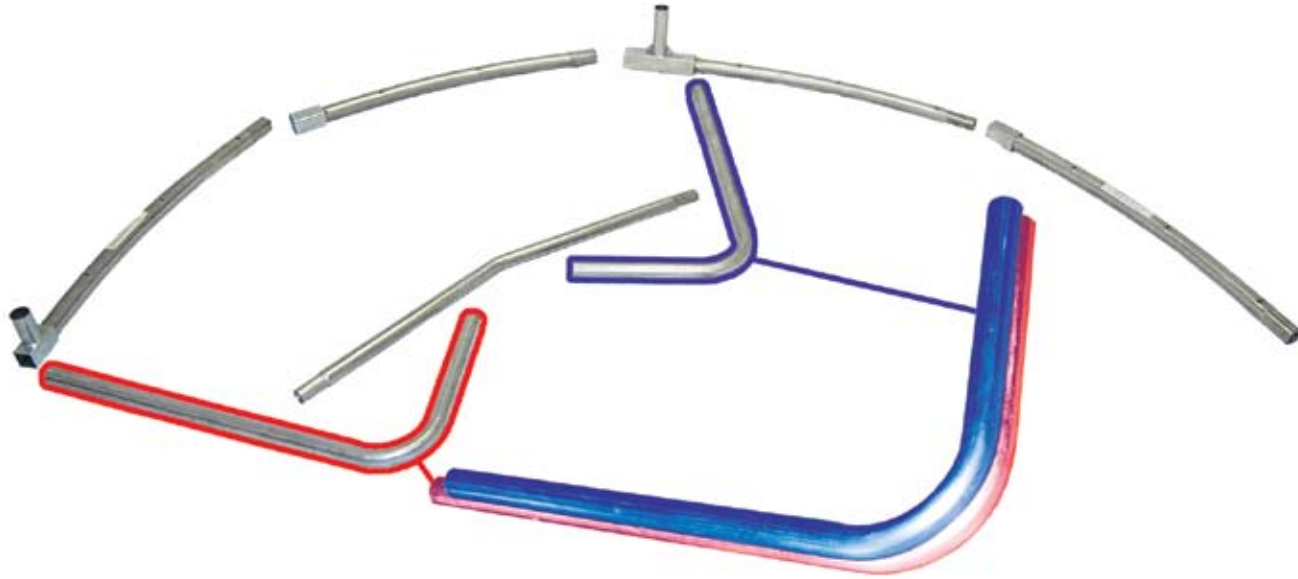
We recommend to have an additional person to help with assembly.



Here is one (1) of four (4) sections of the JumpPod.

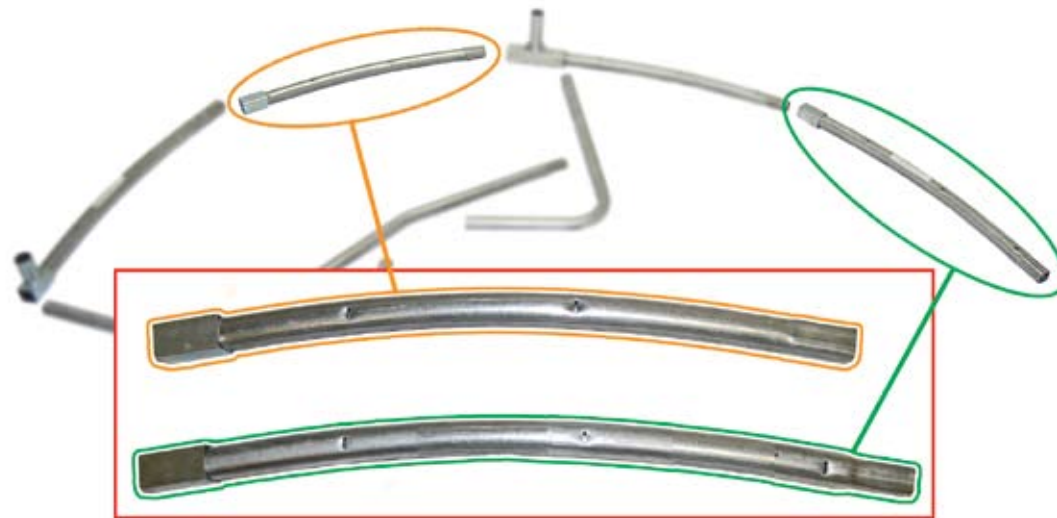
Note: You will need to distinguish the differences between the frame pieces you have with your trampoline and lay them out in the same way as shown above.

In the next page we will take a look at the differences between these frame pieces.

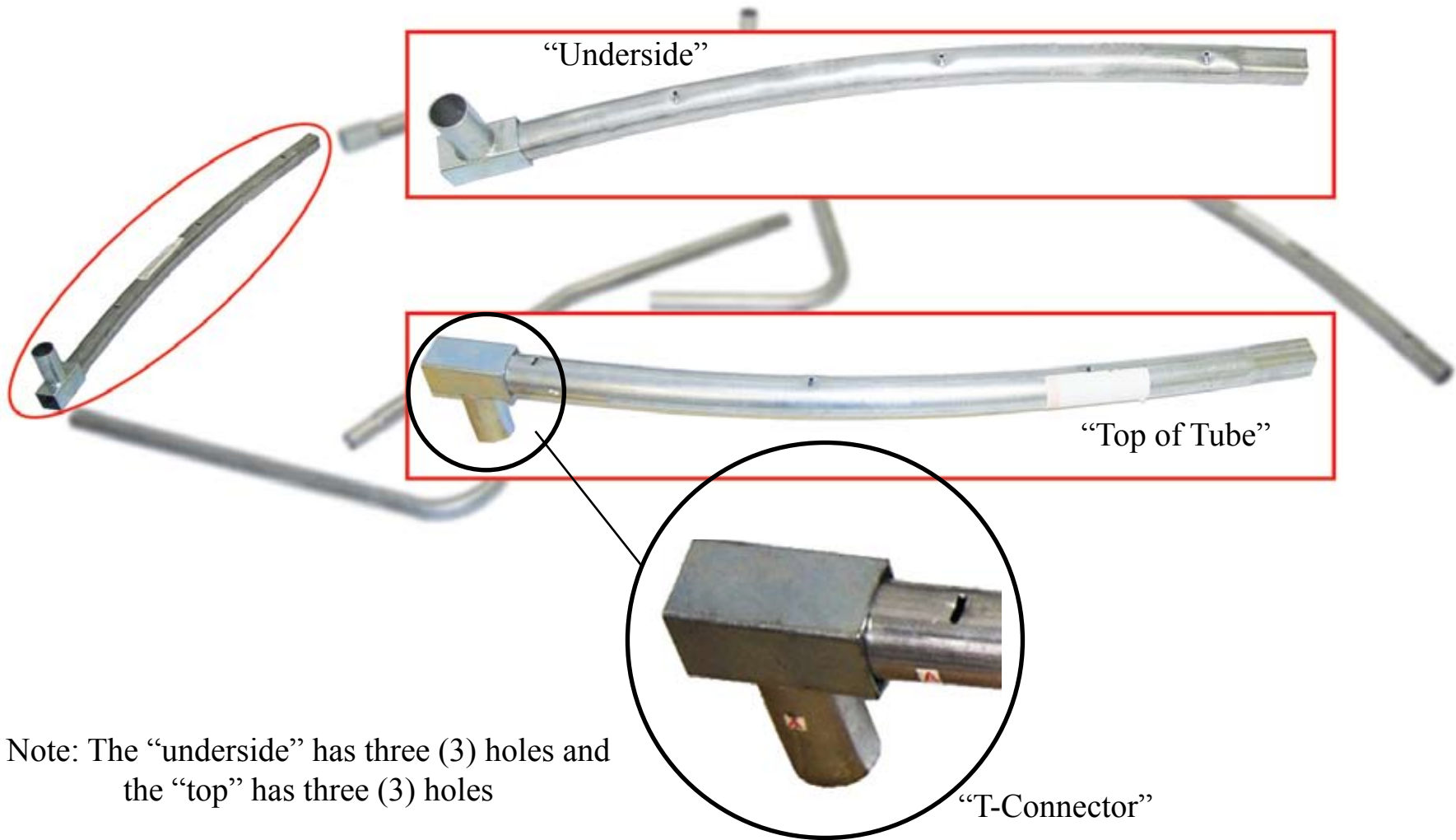


The difference between the Shorter J-Leg and the Longer J-Leg is the length of the straight piece that inserts into the connectors as shown above.

The difference between the two toprails with support sockets is that one support is shorter and also has the hole on the “swedge” for the Pod Connector (Large T-Connector) as shown below.



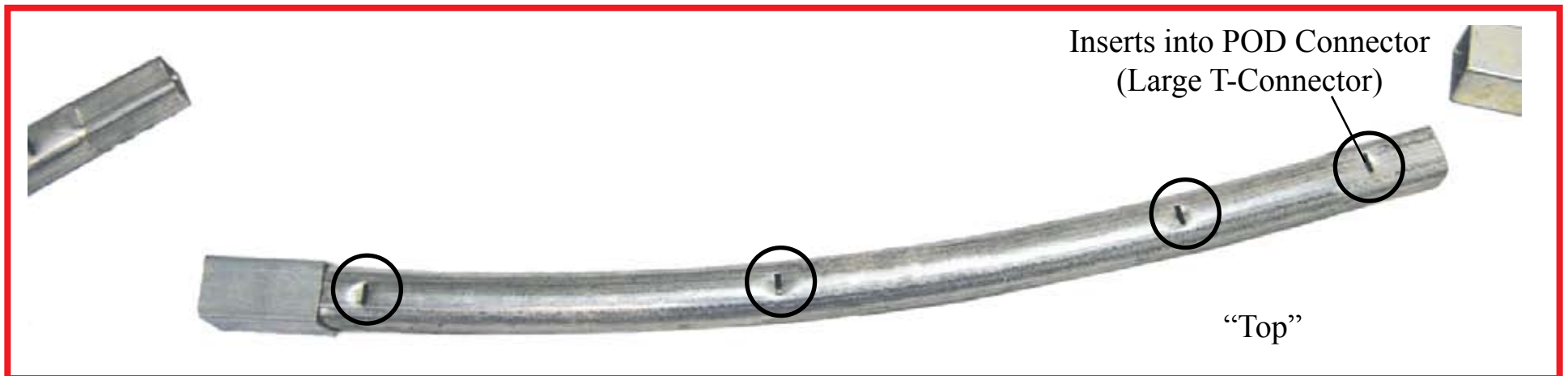
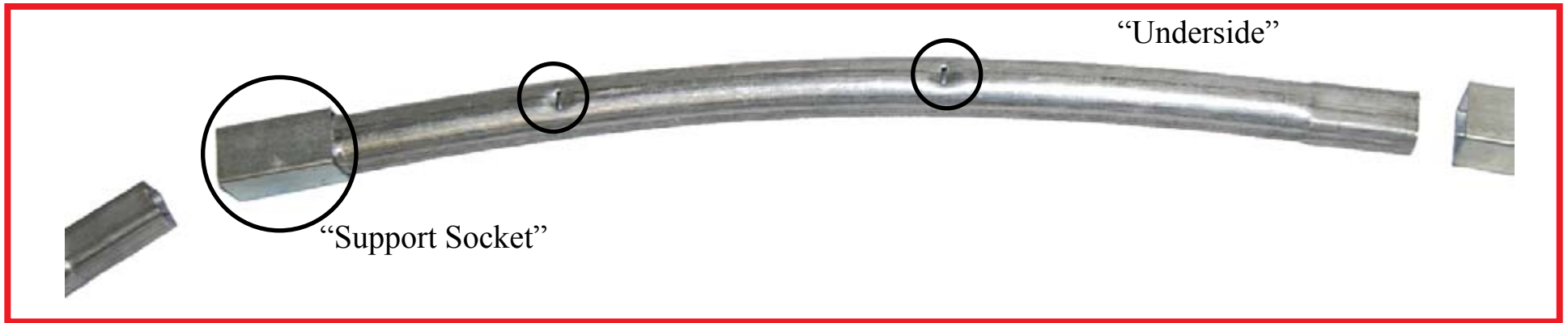
Now let's take a look at each tube separately beginning with the first tube (far left).



Note: The “underside” has three (3) holes and the “top” has three (3) holes

The side that goes into the support socket (as pictured, above) is opposite the side with the T-Connector (enlarged picture).

Moving on to the next tube...

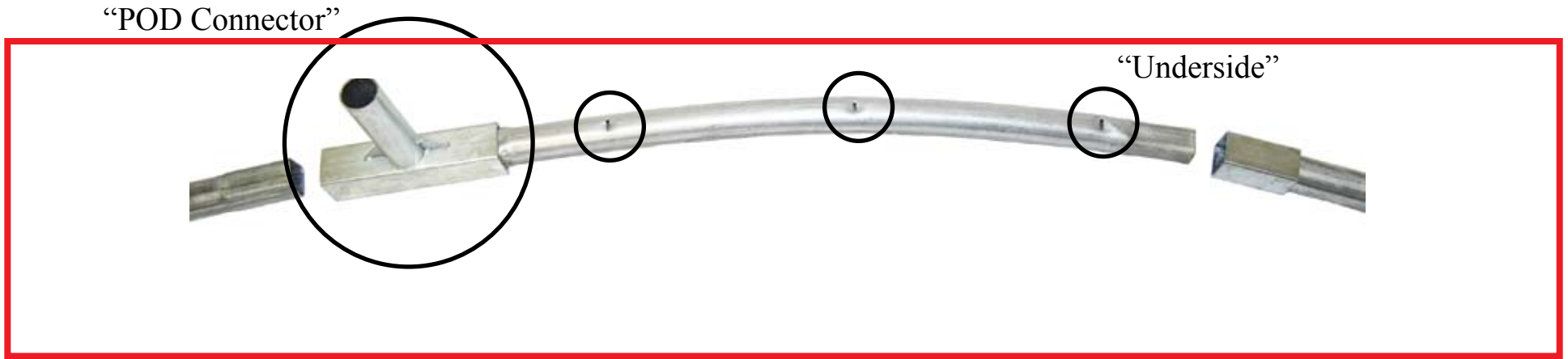


This tube should come with the support socket attached.

It has two (2) holes on the “underside” and four (4) holes on the “top” side.

Note: As compared to the support socket toprail on Page 7, this top rail has a spring hole on the “swedge” location that will insert into the POD Connector (Large T-Connector).

Moving on to the next tube...

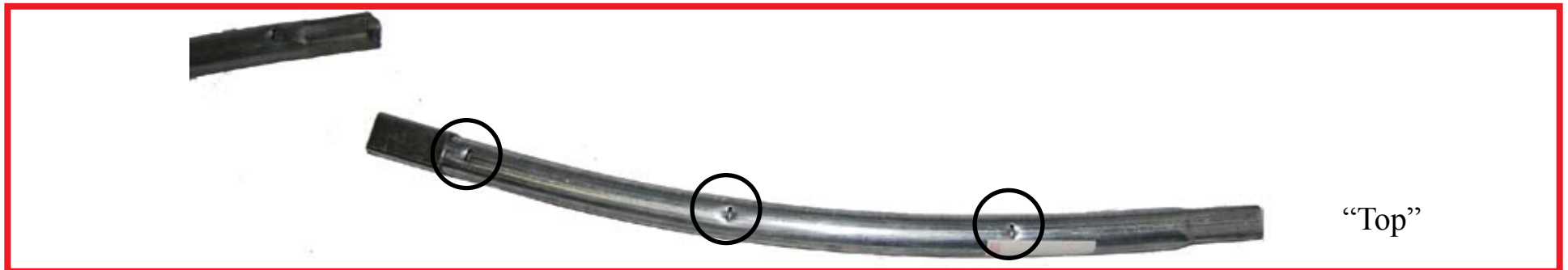
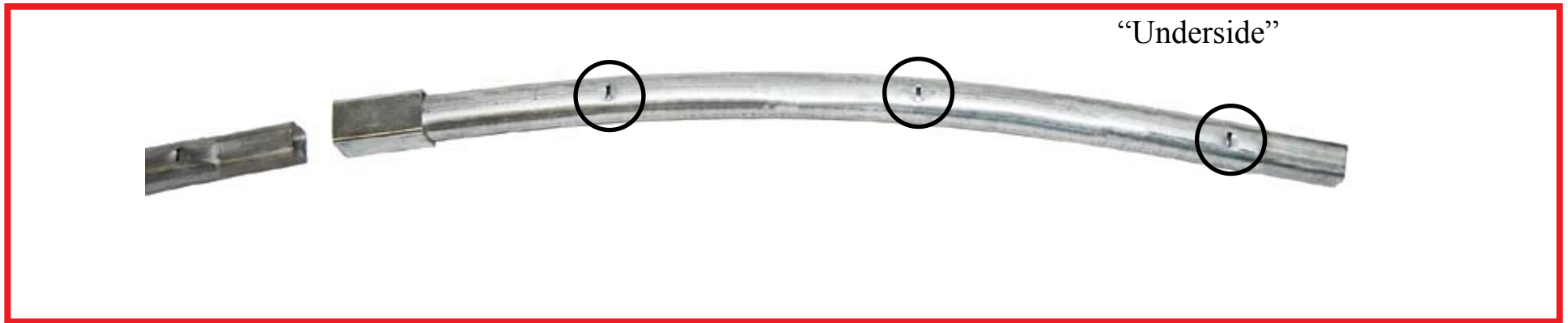


This tube should come with the POD Connector (Large T-Connector) attached.

It has three (3) holes on the “underside” and three (3) holes on the “top” side.

Note: It has one spring hole on the “swedge” location that is inserted into the POD Connector (Large T-Connector).

Moving on to the final tube...

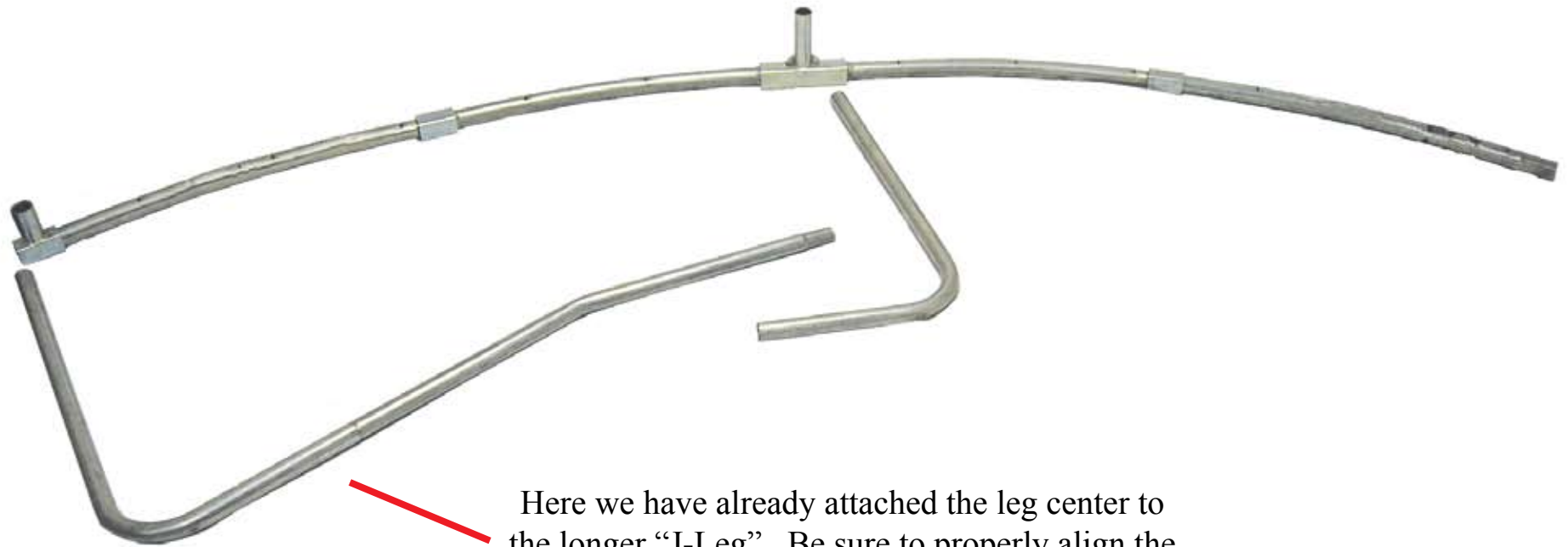


This tube should come with the support socket attached.

It has two (3) holes on the “underside” and three (3) holes on the “top” side.

Note: As compared to the support socket toprail on Page 5, this top rail does NOT have a spring hole on the “swedge” location that will insert into the POD Connector (Large T-Connector).

Before connecting the top tube pieces make sure all tubes have been identified and laid out in the same configuration as show on Page 2. Next, connect all the top tubes pieces together as shown below.



Here we have already attached the leg center to the longer “J-Leg”. Be sure to properly align the screw holes before connecting these two pieces



Now onto the Leg Section . . .

Diagram 1

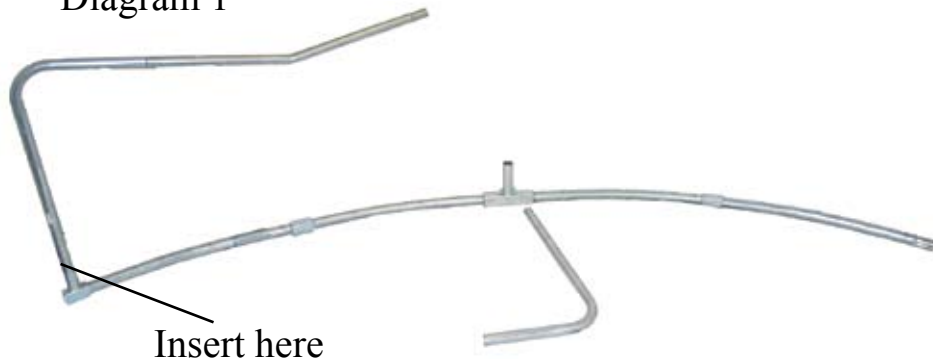
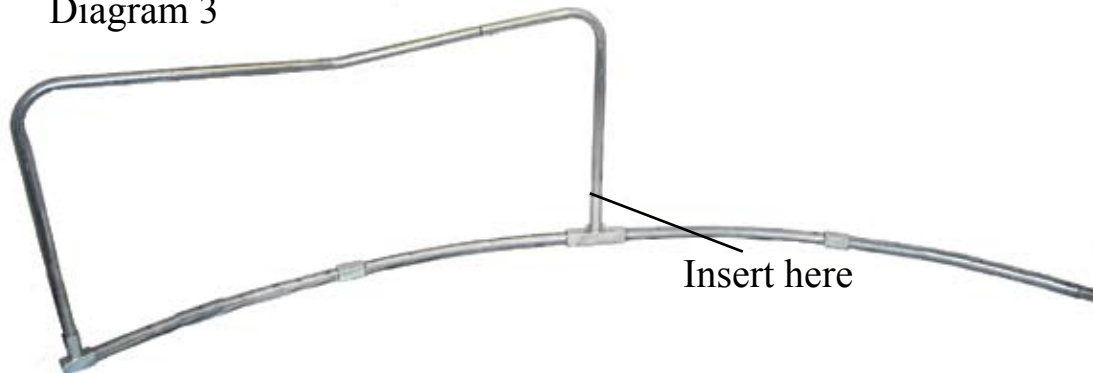


Diagram 2



Diagram 3



To attach the leg section:

(Diagram 1):

Insert the straight side of the "J-Leg" and "Leg Center" that were screwed together from the previous page.

(Diagram 2)

Insert the "J-side" (shorter) into the assembly from the previous step. REMEMBER to align the screw holes and insert the self tapping screws into the leg as shown.

(Diagram 3)

Now insert the straight side of the "J-Leg" of the entire leg piece into the POD Connector. Note: In order for the leg to properly fit into the entire frame of the trampoline, the leg may need to be "pulled" over to fit into the connector.



When they are all complete, attach all the sections together to complete your trampoline frame.

Diagram 1

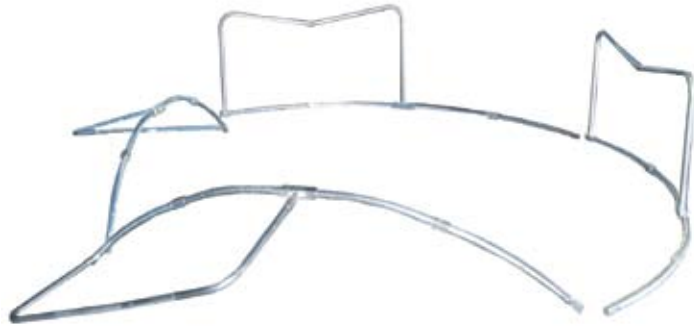


Diagram 2



Diagram 3



Diagram 4



Diagram 1: Now take two sections of completed legs and flip them over and rotate them 180°.

Diagram 2: Next, connect these two sets of legs together at the T-connector of one and the open tube of the other.

Diagram 3: Now, flip over, rotate, and connect the next leg set to the complete previous sets.

Diagram 4: Finally, flip over, rotate, and connect the final leg set to complete the ring of the trampoline frame.